


**1. IDENTIFICATION**

<b>Product Identifier</b>	Bitumen
<b>Synonyms</b>	Athabasca Bitumen, Off-spec Bitumen, Natural Asphalt, SAGD Bitumen
<b>Chemical Description</b>	Topped heavy oil extracted from oilsand. A naturally occurring mixture of saturates, resins, aromatics and asphaltenes hydrocarbons. It may contain sulphur and nitrogen compounds, and small amounts of metals like nickel, vanadium, and iron.
<b>Product Use</b>	Raw product for oil refineries
<b>Manufacturer/Supplier</b>	Cenovus Energy Inc. 500 Centre Street SE, PO Box 766 Calgary, AB T2P 0M5
<b>Prepared By</b>	Cenovus Energy Inc. Health, Safety, Environment & Regulatory
<b>Phone Number</b>	1-403-766-2000
<b>Emergency Telephone</b>	Cenovus 1-877-458-8080 CANUTEC 1-613-996-6666 (Canada) CHEMTREC 1-800-424-9300

**2. HAZARDS IDENTIFICATION**

<b>Hazard Classifications</b>	Flammable Liquids – Cat 4 Acute Toxicity, Oral – Cat 4 Skin Corrosion/Irritation – Cat 2 Eye Damage/Eye irritation – Cat 2A Germ Cell Mutagenicity – Cat 2	Carcinogenicity – Cat 1 Reproductive Toxicity – Cat 2 STOT, Single Exposure – Cat 3 STOT, Repeated Exposure – Cat 2
<b>Label Elements</b>		
<b>Emergency Overview</b>	<p><b>Danger</b> Combustible liquid. Harmful if swallowed. Causes skin irritation. Causes serious eye irritation. Suspected of causing genetic defects. May cause cancer. Suspected of damaging fertility or the unborn child. May cause respiratory irritation. May cause damage to organs (liver, kidneys, blood, nervous system, and skin) through prolonged or repeated exposure.</p> <p><i>Sulfur compounds in this material may decompose to release hydrogen sulfide gas which may accumulate to potentially lethal concentrations in enclosed air spaces.</i></p>	
<b>Prevention</b>	<p>Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wear protective gloves, clothing, eye protection, and face protection. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use only outdoors or in a well-ventilated area. Avoid breathing vapours and gases. Do not eat, drink or smoke when using this product. Wash face, hands and any exposed skin thoroughly after handling.</p>	
<b>Response</b>	<p>IF ON SKIN (or hair): Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. IF SWALLOWED: Call a POISON CENTER or doctor/physician. Rinse mouth. IF INHALED: Remove to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if</p>	

present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

IF exposed or concerned: Get medical advice/attention.

In case of fire: Use water spray, fog or fire-fighting foam to extinguish.

**Storage**

Store locked up. Store in a well-ventilated place..

**Disposal**

Dispose of contents/container in accordance with local/regional/national/international regulations.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous Ingredients	CAS Number	Approximate Concentration (%)
Petroleum	8002-05-9	100
<b>Which contains:</b>		
Benzene	71-43-2	0.01
Hydrogen Sulfide*	7783-06-04	<5 ppm

*\*Hydrogen Sulfide in the vapour phase may contain higher concentrations.*

### 4. FIRST AID MEASURES

<b>Inhalation</b>	Remove person to fresh air. If person is not breathing, give artificial respiration. If necessary, give additional oxygen once breathing is restored if trained to do so. Get prompt medical attention.
<b>Eye Contact</b>	Remove contact lenses if present and easily done. Flush eyes with large amounts of lukewarm water for 15 minutes, lifting upper and lower lids at intervals. Seek medical attention if irritation, redness or swelling occurs.
<b>Skin Contact</b>	Remove contaminated clothing. Wash affected skin thoroughly with soap and water. Seek medical attention if irritation irritation, redness or swelling occurs or large area of contact.
<b>Ingestion</b>	Do not give liquids. Get prompt medical attention. If spontaneous vomiting occurs, lean person forward to reduce risk of aspiration. Monitor for breathing difficulties. Rinse product out of mouth.
<b>Most Important Symptoms</b>	Effects of overexposure may include irritation of the respiratory tract, digestive tract, skin and eyes. May cause nausea, vomiting and signs of nervous system depression (e.g., headaches, drowsiness, dizziness, loss of coordination, disorientation and fatigue). Overexposure to hydrogen sulfide gas can induce immediate collapse, with loss of breathing and a high probability of death.

### 5. FIRE FIGHTING MEASURES

<b>General Fire Hazards</b>	See <a href="#">Section 9</a> for Physical and Chemical Properties related to flammability. Vapours may travel to source of ignition and flash back. Most vapours are heavier than air. They will spread along ground and collect in low or onfined areas (sewers, basements, tanks). Vapour explosion hazard indoors, outdoors or in sewers. Runoff to sewer may create fire or explosion hazard. Containers may explode when heated. Many liquids are lighter than water.
<b>Hazardous Combustion Products</b>	Carbon monoxide, carbon dioxide, sulfur oxides, nitrogen oxides, smoke particles.
<b>Extinguishing Media</b>	Foam, water fog or spray, carbon dioxide (CO <sub>2</sub> ), dry chemical. Use water spray to cool fire-exposed containers, and to disperse vapors if spill has not ignited. Water fog or spray may not extinguish the fire. Cut off fuel and allow flame to burn out.

**Firefighting Equipment/ Instructions** Small fires in the incipient (beginning) stage may typically be extinguished using handheld portable fire extinguishers and other firefighting equipment. Firefighting activities that may result in potential exposure to high heat, smoke or toxic by-products of combustion should require NIOSH/MSHA- approved pressure-demand self-contained breathing apparatus with full facepiece and full protective clothing. Isolate area around container involved in fire. Cool tanks, shells, and containers exposed to fire and excessive heat with water. For massive fires the use of unmanned hose holders or monitor nozzles may be advantageous to further minimize personnel exposure. Major fires may require withdrawal, allowing the tank to burn. Large storage tank fires typically require specially trained personnel and equipment to extinguish the fire, often including the need for properly applied firefighting foam.

**6. ACCIDENTAL RELEASE MEASURES**

**Notification Procedures** In the event of a spill or accidental release, notify relevant authorities in accordance with applicable regulations.

**Personal precautions and Protective Equipment** Avoid direct contact with material. Stay upwind of release; isolate the immediate hazard area; and keep unnecessary and unprotected people away. Response and clean-up crews must be properly trained and must utilize proper protective equipment (see [Section 8](#)). Use water spray to cool containers. Eliminate all sources of ignition. Provide explosion-proof clearing ventilation, if possible.

**Environmental precautions** Prevent material from entering soil, waterways, drains, sewers, or confined areas.

**Cleanup measures** Stop leak if safe to do so. Dyke and vacuum or take up with sand or other oil absorbing materials. Carefully pump, shovel, scoop or sweep up into a waste container for recycling or disposal. Contact appropriate regulatory authorities for disposal requirements (see [Section 13](#)). Notify the appropriate regulatory authorities of reportable releases ([see Section 15](#)).

**7. HANDLING AND STORAGE**

**Handling** Keep away from heat, sparks, and open flame. Wear appropriate personal protective equipment. Avoid contact with liquid. Avoid inhalation. Do not enter storage areas or confined spaces unless adequately ventilated. Bond and ground all transfers. Avoid sparking conditions. Wash hands and face after handling and before eating, drinking or smoking.

**Storage** Store material in a well-ventilated area away from heat, hot metal surfaces and ignition sources. Use approved containers only. Empty product containers or vessels may contain explosive vapors. Do not pressurize, cut, heat, weld or expose such containers to sources of ignition. Separate from incompatible material (see [Section 10](#)).

**Caution** Hydrogen sulfide may accumulate in headspaces of tanks and other equipment, even when concentrations in the liquid product are low. Factors increasing this hazard potential include heating, agitation and contact of the liquid with acid or acid salts. Assess the exposure risk by gas monitoring. Wear air supplying breathing apparatus if necessary. Overexposure to hydrogen sulfide may cause dizziness, headache, nausea and possibly unconsciousness and death.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Occupational Exposure Limits** (8-hour TWA unless otherwise noted)

Hazardous Ingredients	Alberta	British Columbia	OSHA PEL	ACGIH TLV
Petroleum	300 ppm; [as VM&P naphtha]	--	500 ppm; [as petroleum distillates/naphtha]	--
Benzene	0.5 ppm; 2.5 ppm (15min), Skin	0.5 ppm; 2.5 ppm (15min), Skin	1 ppm; 5 ppm STEL; Petroleum Industry: 10 ppm; 25 ppm (C)	0.5 ppm; 2.5 ppm STEL, Skin
Hydrogen Sulfide	10 ppm; 15 ppm (C)	10 ppm (C)	20 ppm (C)	1 ppm, 5 ppm STEL

**Engineering Controls**

Use only in well-ventilated areas. Local exhaust ventilation required in confined areas.

**Hygiene Measures**

Emergency eye wash should be available in proximity to operations presenting a potential splash exposure. Avoid repeated and/or prolonged skin exposure. Wash hands with soap and water before eating, drinking, smoking, or using toilet facilities. Waterless hand cleaners are effective. Promptly remove contaminated clothing and launder before reuse. Use care when laundering to prevent the formation of flammable vapors which could ignite via washer or dryer. Consider the need to discard contaminated leather shoes and gloves.

**Respirator**

Where concentrations may exceed exposure limits, use full-face, positive pressure self-contained breathing apparatus; full-face, positive pressure supplied-air breathing apparatus; or cartridge air-purifying respirator approved for organic vapours (note: air-purifying respirator is not suitable for hydrogen sulfide, or in an oxygen-deficient or IDLH situation).

**PPE**

**Gloves**

Chemical-resistant gloves: Viton (Nitrile or neoprene adequate for short exposure to liquid).

**Eyewear**

A face shield may be necessary, depending on handling conditions.

**Footwear**

As per health & safety policy.

**Clothing**

Coveralls to prevent skin contact. Fabric and type as per fire protection policy.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical State:</b>	Viscous liquid	<b>Appearance:</b>	Dark Brown/Black
<b>Odour:</b>	Tar, asphalt-like	<b>Odour Threshold (ppm):</b>	Not Available
<b>Specific Gravity:</b>	1.00-1.02	<b>pH:</b>	Not Available
<b>Vapour Pressure (mmHg, 38°C):</b>	Not Available	<b>RVP (kPa):</b>	Not Available
<b>Vapour Density (air=1):</b>	Not Available	<b>Evaporation Rate:</b>	Not Available
<b>Boiling Range (°C, D-7169):</b>	Not Available	<b>Initial Boiling Pt. (°C, D7169):</b>	>160
<b>Flash Point (°C) &amp; Method:</b>	89 (PMCC)	<b>Freezing Pt. (°C):</b>	Not available
<b>Upper Explosive Limit (% v/v):</b>	8 (estimated)	<b>Lower Explosive Limit (% v/v):</b>	0.8 (estimated)
<b>Auto-Ignition Temp. (°C):</b>	>250 (estimated)	<b>Sensitivity to Static Discharge:</b>	Yes, at elevated temperatures
<b>Sensitivity to Impact:</b>	No	<b>Solubility in Water:</b>	Negligible
<b>Octanol/Water Coefficient:</b>	Not available		

## 10. STABILITY AND REACTIVITY

<b>Chemical Stability</b>	Stable under normal, ambient conditions.
<b>Hazardous Reactions</b>	Not known to occur.
<b>Conditions to Avoid</b>	High temperatures, open flames, sparks, welding, smoking and other ignition sources.
<b>Incompatibility</b>	Incompatible with strong oxidizing agents (e.g. chlorine, peroxide).
<b>Hazardous Decomposition Products</b>	Carbon monoxide, carbon dioxide, sulfur oxides, smoke, PAHs.
<b>Synergistic Materials/Products</b>	None reported

**11. TOXICOLOGICAL INFORMATION**

**Acute Exposure** At concentrations above recommended exposure levels, vapour may cause irritation of eyes, nose and throat, dizziness and drowsiness. May cause damage to organs (liver, kidneys, blood, nervous system and skin) through prolonged or repeated exposure. Contact with skin may cause irritation and possibly dermatitis. Contact of liquid with eyes may cause severe irritation or burns. Ingestion may cause gastrointestinal disturbances, including irritation, nausea, vomiting and diarrhea, and central nervous system (brain) effects similar to alcohol intoxication. In severe cases, tremors, convulsions, loss of consciousness, coma, respiratory arrest, and death may occur.

Hazardous Ingredients	Result	Species	Dose	Exposure
Petroleum	LD50 Oral	Rat	>4300 mg/kg	-
	LD50 Dermal	Rabbit	>2000 mg/kg	-
Benzene	LD50 Oral	Rat	1800 mg/kg	-
	LD50 Dermal	Rabbit	>8260 mg/kg	-
	LC50 Inhalation	Rat	13050-14380 ppm	4 hours
Hydrogen Sulfide	LC50 Inhalation	Rat	444 ppm/ 0.701 mg/L	4 hours
	LC50 Inhalation	Mouse	mg/L	4 hours
	LC50 Inhalation		335 ppm	

**Chronic Exposure** May cause damage to organs (liver, kidneys, blood, nervous system and skin) through prolonged or repeated exposure. Due to presence of benzene, long term exposure may increase the risk of anemia and leukemia.

**Health Effects** **Irritant:** Yes **Reproductive Toxicity:** Possibly  
**Skin Sensitization:** No **Teratogenicity:** Possibly  
**Respiratory Sensitization:** No **Mutagenicity:** Possibly  
**Carcinogenicity:** Yes

**Carcinogenicity** **Petroleum**  
IARC – Not classifiable as to its carcinogenicity to humans (Group 3).  
ACGIH, OSHA, US NTP – not listed as a carcinogen.  
**Benzene**  
ACGIH A1-Confirmed Human Carcinogen  
IARC, OSHA, US NTP – There is sufficient evidence that benzene is carcinogenic to man.

**Hydrogen Sulfide**

Hydrogen sulfide is not considered to be mutagenic or a reproductive or developmental toxicant.

ACGIH, IARC, OSHA, US NTP – Hydrogen sulfide is not listed as a carcinogen.

**12. ECOLOGICAL INFORMATION**

<b>Ecotoxicity</b>	Expected to be harmful to aquatic organisms. May cause long-term adverse effects in the aquatic environment. Keep out of sewers, drainage areas and waterways. Report spills and releases, as applicable, under Federal and State regulations.
<b>Biodegradation</b>	Low molecular weight component expected to be inherently biodegradable High molecular weight component expected to biodegrade slowly.
<b>Bioaccumulation</b>	Has the potential to bioaccumulate.
<b>Atmospheric Oxidation</b>	More volatile component expected to degrade rapidly in air.
<b>Photolysis</b>	More water soluble component expected to degrade at a moderate rate in water when exposed to sunlight.
<b>Mobility</b>	More volatile component, highly volatile, will partition rapidly to air. Not expected to partition to sediment and wastewater solids. Less volatile component, low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

**Ecological Data**

<b>Hydrogen sulfide (7783-06-4) Test &amp; Species</b>	<b>Conditions</b>
96 Hr LC50 <i>Lepomis macrochirus</i>	0.0448 mg/L [flow-through]
96 Hr LC50 <i>Pimephales promelas</i>	0.016 mg/L [flow-through]
96 Hr LC50 <i>Gammarus pseudolimnaeus</i>	0.022 mg/L
<b>Benzene (71-43-2) Test &amp; Species</b>	<b>Conditions</b>
96 Hr LC50 <i>Pimephales promelas</i>	10.7-14.7 mg/L [flow-through]
96 Hr LC50 <i>Oncorhynchus mykiss</i>	5.3 mg/L [flow-through]
96 Hr LC50 <i>Lepomis macrochirus</i>	22.49 mg/L [static]
96 Hr LC50 <i>Poecilia reticulata</i>	28.6 mg/L [static]
96 Hr LC50 <i>Pimephales promelas</i>	22330-41160 µg/L [static]
96 Hr LC50 <i>Lepomis macrochirus</i>	70000-142000 µg/L [static]
72 Hr EC50 <i>Pseudokirchneriella subcapitata</i>	29 mg/L
48 Hr EC50 <i>Daphnia magna</i>	8.76 - 15.6 mg/L [Static]
48 Hr EC50 <i>Daphnia magna</i>	10 mg/L

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### 13. DISPOSAL CONSIDERATIONS

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**Waste Disposal** Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

Empty containers or liners may retain a residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations.

**US EPA Waste Numbers**

D001 – Ignitability characteristic, D018 – Toxicity characteristic (Benzene) (Regulatory Level = 0.5 mg/L)

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### 14. TRANSPORT INFORMATION

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**TDG, DOT, IMDG, ICAO/IATA: Not Regulated** *if transported below 100°C, due to flash point > 60 deg.C.*

Marine transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code.

**Latest Proof of Classification:** refer to <http://www.cenovus.com/contractor/sds.html>

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### 15. REGULATORY INFORMATION

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<b>Canadian Classification</b>	<p>This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulation (HPR) and the SDS contains all of the information required by the HPR.</p> <p><b>CEPA Domestic Substance List:</b> All components are either listed or exempt.</p>
<b>US Federal and State Regulations</b>	<p>The contents of this SDS comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200.</p> <p><b>CERCLA/SARA – Section 302 Extremely Hazardous Substances:</b> Hydrogen sulfide: 500 lbs TPQ.</p> <p><b>CERCLA/SARA 311-312 (Title III Hazard Categories):</b>            Hydrogen Sulfide – Fire, Immediate (Acute),            Produced Hydrocarbons – Fire, Sudden Release of Pressure, Immediate (Acute), Delayed (Chronic).</p> <p><b>CERCLA/SARA 313, Reportable Quantity:</b> Hydrogen sulfide: 100 lbs ; Benzene: 10 lbs; RCRA Code U019.</p> <p><b>Clean Air Act Section 112(b) Hazardous Air Pollutants:</b> Exempt.</p> <p><b>United States National Chemical Inventory:</b> All components are listed or exempted.</p> <p><b>California 65:</b> This product contains benzene a chemical known to the State of California to cause cancer and developmental harm.</p>

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**16. OTHER INFORMATION**

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**Guide to Abbreviations:** ACGIH = American Conference of Governmental Hygienists; C = Ceiling; CAS = Chemical Abstracts Service Registry; CEPA = Canadian Environmental Protection Act; CERCLA = Comprehensive Environmental Response, Compensation, and Liability Act cSt = centistokes; DOT = Department of Transport; EmS = Environmental Management System; ERG = Emergency Response Guide IARC = International Agency for Research on Cancer; ICAO/IATA = International Civil Aviation Organization/International Air Transport Association; IMDG = International Marine Dangerous Goods; GHS = Globally Harmonized System of Classification and Labeling of Chemicals; lbs = pounds; MARPOL = The International Convention for the Prevention of Pollution from Ships; mm<sup>2</sup>/sec = millimeters squared per second; OEL = Occupational Exposure Limit; OSHA = Occupational Safety and Health Administration; PEL = Permissible Exposure Limit; PG = Packing Group; PAHs –Polycyclic Aromatic Hydrocarbons; Skin = Danger of skin absorption; SARA = Superfund Amendments and Reauthorization Act; STEL = Short Term Exposure Limit; TDG = Transportation of Dangerous Goods; TLV = Threshold Limit Value; TPQ = Threshold Planning Quantity ; US NTP = United States National Toxicology Program; v/v = volume per volume; w/w = weight per weight; WHMIS = Workplace Hazardous Materials Information System.

Date of preparation is noted in the footer of this document.